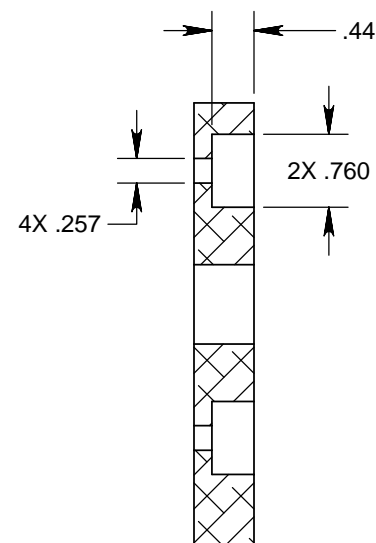
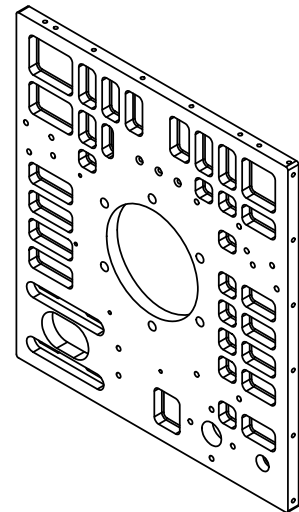
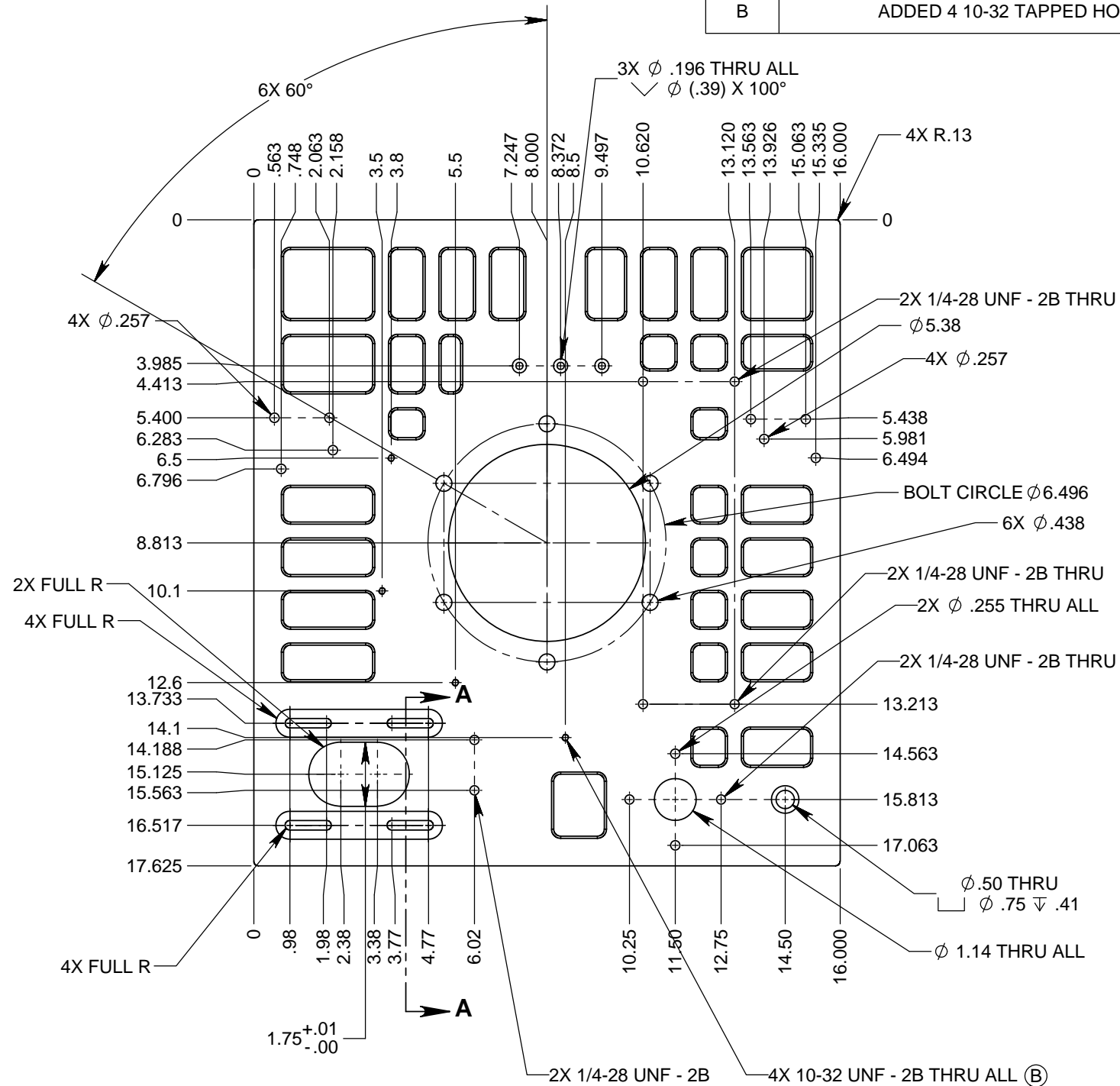


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NEXT ASSEMBLY	PROJECT	REVISIONS				
500-302000-301	500 VARIOUS	REV.	DESCRIPTION	REV BY	DATE	APPV
		A	ADDED MISSING DIMENSIONS ON SHEET 2	DMK	4/9/2014	DW
		B	ADDED 4 10-32 TAPPED HOLES	DMK	4/30/2014	DW




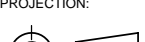

SECTION A-A



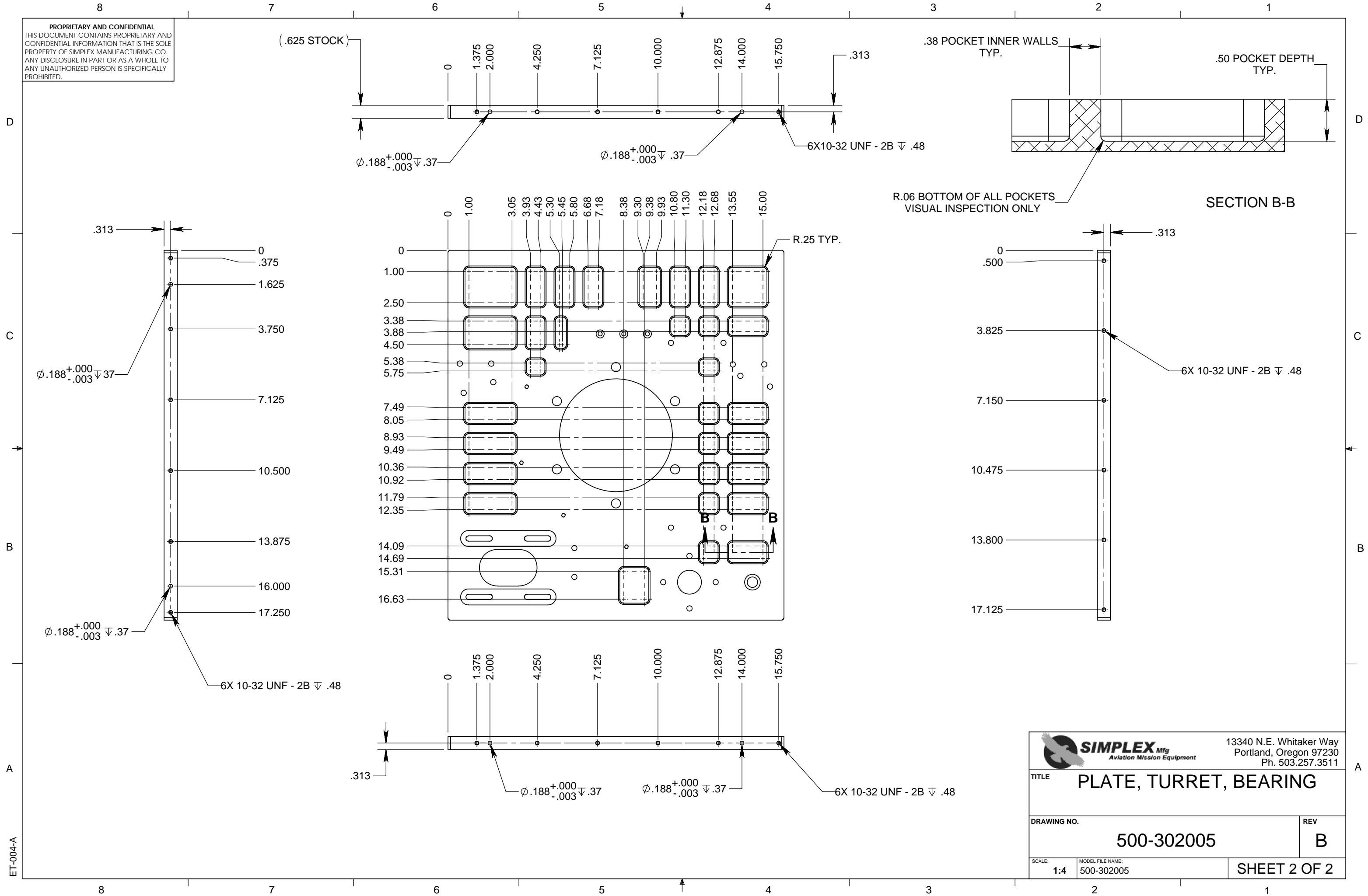
500-302005-001,
PLATE, TURRET, BEARING


NOTES:

1. ALTERNATE MATERIAL AL 7075-T7651 PER AMS-QQ-A-250/24
2. USE 1:1 MYLAR TEMPLATE FOR POCKET INSPECTION (LOCATION IN X AND Y)

<div>- DO NOT SCALE DRAWING -</div> <div>UNLESS OTHERWISE SPECIFIED</div> <div>DIMENSIONS ARE IN INCHES</div> <div>REMOVE ALL BURRS & BREAK SHARP EDGES</div>			<div>SIGNATURE</div> <div>DRAWN BY: D KRUITHOFF</div>		<div>DATE</div> <div>DATE: 7/25/13</div>		<div></div> <div>13330 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>				
<div>TOLERANCES</div>			<div>CHECKED BY:</div> <div>D WRIGHT</div>		<div>DATE:</div> <div>2/12/14</div>		<div>TITLE</div> <div>PLATE, TURRET, BEARING</div>				
<div>MACHINE FINISH</div> <div>63</div>	<div>DIMENSIONS:</div> <div>X.X ±.1</div> <div>X.XX ±.01</div> <div>X.XXX ±.005</div>	<div>PROJECTION:</div> <div></div>	<div>PRODUCTION CONTROL:</div> <div>J RODRIQUEZ</div>		<div>DATE:</div> <div>2/11/14</div>						
<div>MATERIAL</div> <div></div>	<div>AL 7075-T651 AMS-QQ-A-250/12</div>	<div>ANGLES:</div> <div>X ± 1°</div> <div>X.X ± .5°</div>		<div>ENGINEER APPROVAL:</div> <div>D CORNELIUS</div>		<div>DATE:</div> <div>2/12/14</div>		<div>DRAWING NO.</div> <div>500-302005</div>	<div>REV</div> <div>B</div>		
		<div>ESTIMATED WEIGHT:</div> <div>Lbs</div>	<div>SIZE:</div> <div>B</div>								
<div>FINISH</div> <div>ANODIZE PER MIL-A-8625</div> <div>TYPE II, CLASS 2, BLACK DYE</div>			<div>DRAWING FILE NAME:</div> <div>500-302005</div>			<div>SCALE:</div> <div>1:4</div>		<div>MODEL FILE NAME:</div> <div>500-302005</div>		<div>SHEET 1 OF 2</div>	

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TITLE PLATE, TURRET, BEARING			
DRAWING NO. 500-302005			REV B
SCALE: 1:4	MODEL FILE NAME: 500-302005		SHEET 2 OF 2